



# **OP20    Software**

**User manual**

**WUXI XINJE ELECTRIC CO., LTD.**

Data ver. HOC02 20110705 8.0

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# 1 Introduction

## 1-1. Summarization

OP20 software is fit for OP operate panel, MP touch panel and XP HMI&PLC controller. The software running OS: Windows98/XP/Win7.

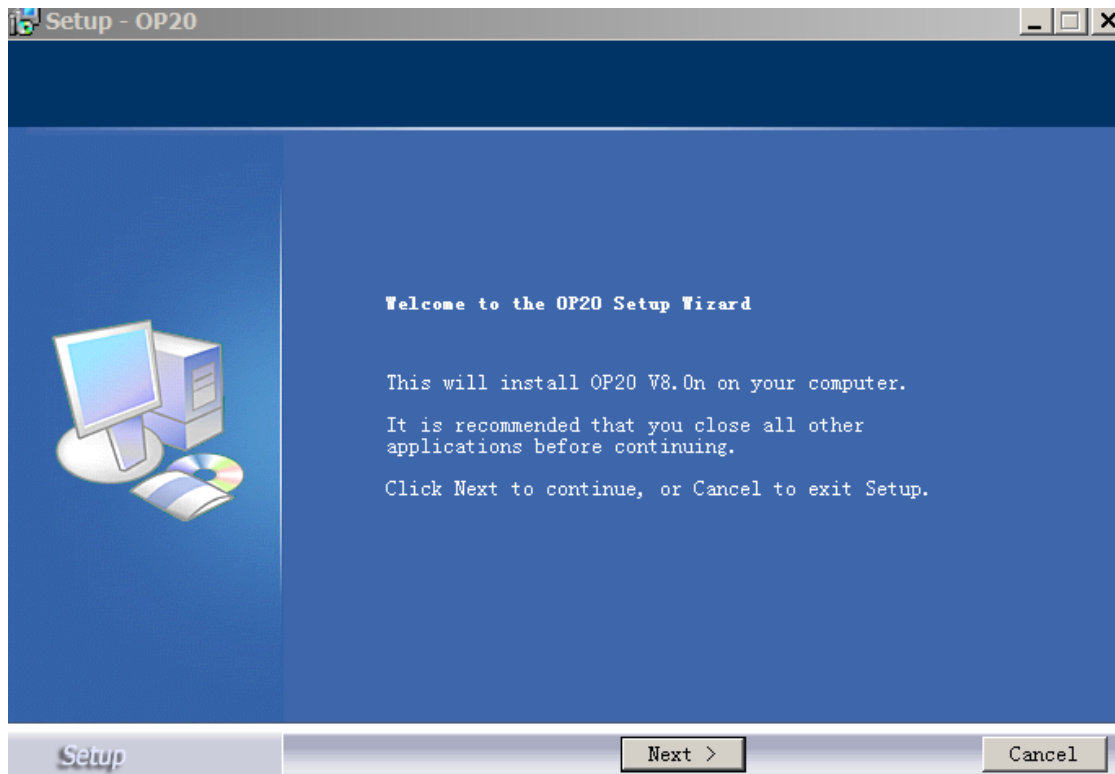
The software is fit for the follow models:

OP	OP320, OP320-S OP320-A, OP320-A-N, OP320-A-S OP325-A, OP325-A-S OP330, OP330-S
MP	MP330, MP330-S MP325-A, MP325-A-S
XP	XP1-18R\T\RT XP2-18R\T\RT XP3-18R\T\RT XP3-16R\T\RT

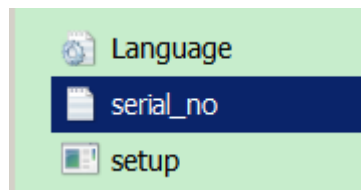
The software is easy to learn and use. All the parts including lamp, text, buttons, trend map, data settings, etc. can be put into the OP screen. The OP project includes many screens; each screen can switch to another by jump screen button.

## 1-2. Install and uninstall

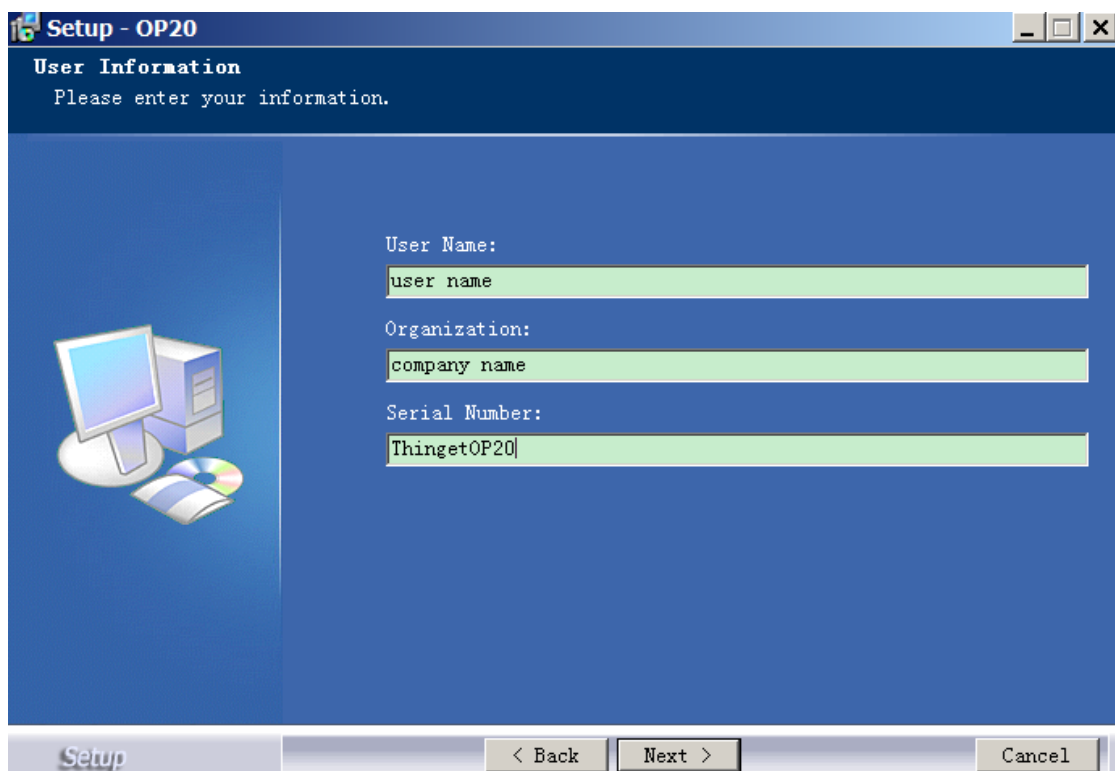
1. Get the OP20 software from [www.xinje.com](http://www.xinje.com)
2. OS requirements: Windows98/2000/XP/Win7.
3. Installation steps
  - (1) Double click “setup.exe” to enter the installation guide.



(2) click next and “accept the agreement”. Click next to enter the serial number. Open



“serial\_no.txt” to know the serial number.



(3) Click next until finish the installation.

**Note:** 1. If there is other version of OP20 in the PC, please choose different installation location. If the two versions are installed at the same location, the software cannot run normally.

2. Higher version of OP20 is compatible with lower version. But lower version isn't compatible with higher version.

#### 4. Uninstall

Double click "Thinget/OP20/unins000.exe" in the installation folder and continue as the uninstall guide.

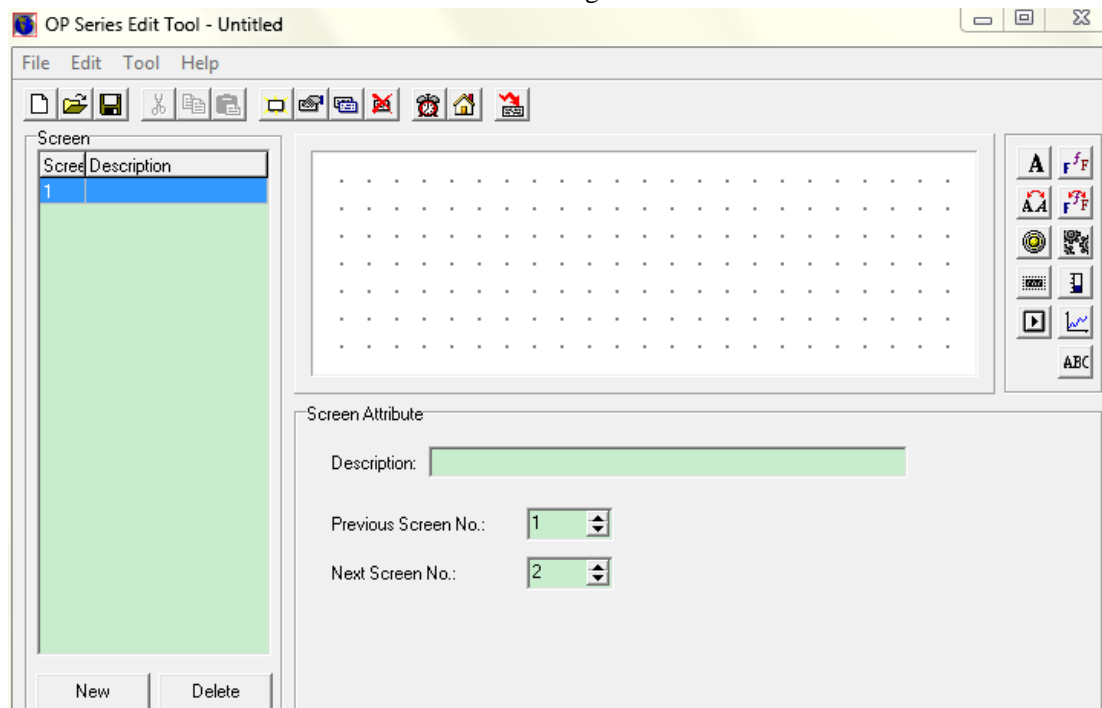
### 1-3. Using process

The using process of OP20 software:

Open OP20 software → build a new project → choose panel type → choose PLC type → make the screen → save the project → download project → run the OP product













# 2 Edit screen



It will show the follow edit screen after running OP20 software:















- Screen: display the screen no
- Description: simple description for the screen function
- New: build a new screen
- Delete: delete the current screen

The buttons in the tool bar:

Button	Function
	Build a new project
	Open a project
	Save the project
	Cut the contents in the text
	Copy the contents in the text
	Paste the contents in the text
	Build a new screen
	The attribute of current screen
	Copy screen
	Delete screen
	Alarm list, each alarm message is related to an auxiliary relay
	The original screen. Press ESC on the panel to return to original screen. It can set the password and interactive register.

	Set the general function key. (for MP325/OP330/MP330)
	Download the program into the OP panel

The buttons on the right side of screen:

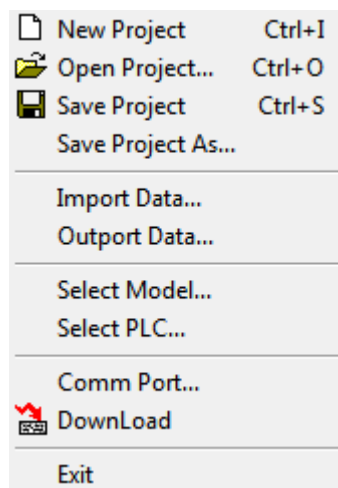
Button	Function
	For text input
	Dynamic text
	Text, support different fonts
	Dynamic text, support different fonts
	Set the register data
	Lamp, to display the status of PLC auxiliary relay
	Function button. The function includes coil setting, screen jump, data setting
	Trend map. To show the trend of parameters
	Bar map. To show the flow, pressure, level and so on.
	Insert bmp file.
	String. To show the contents in PLC register.
	Function button for touch operation (only for MP series panel)

# 3 Menu


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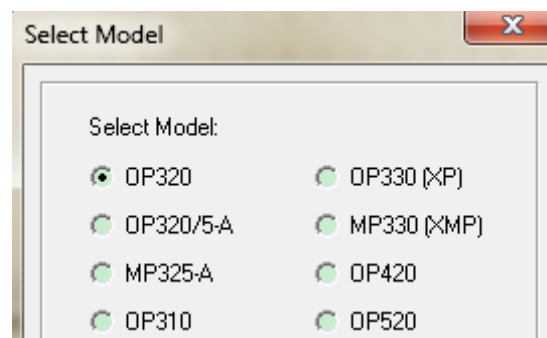
## 3-1. File

File menu:

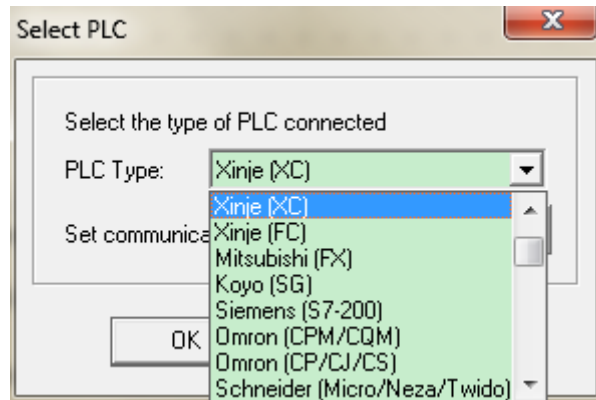


### 1. New project

Click  or file/new project to build a new project. Choose the OP model and PLC model in the list. The PLC will communicate with OP.







## 2. Open project

Click  or File/open to open the project.

## 3. Save project

Click  or file/save project to save the project. The current file will cover the former one.

## 4. Save project as...

Save the current file in another location but not cover the former file.

## 5. Import data... and export data...

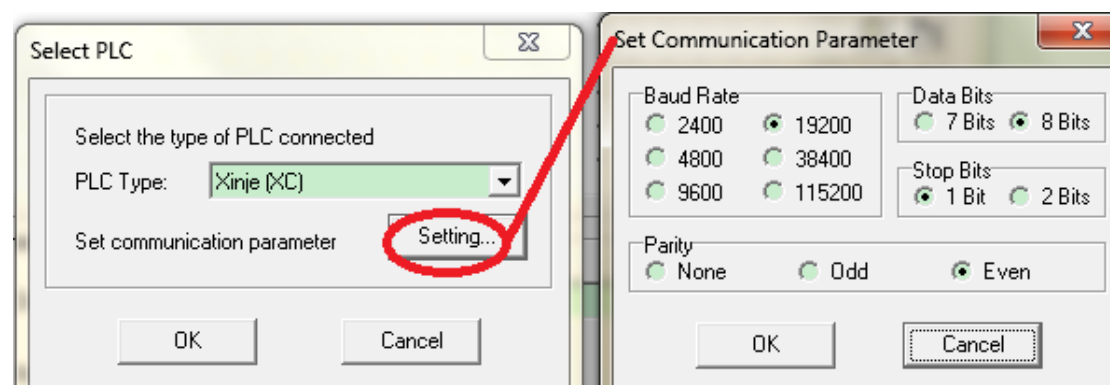
Protect the program. Please refer to chapter 5.

## 6. Select model

Choose the OP model.

## 7. Select PLC

Choose the PLC model and set the PLC communication parameters.



## 8. Comm port

Choose the PC COM port to download the program. The default port is COM1. The port range is from COM1 to COM8.

### 9. Download

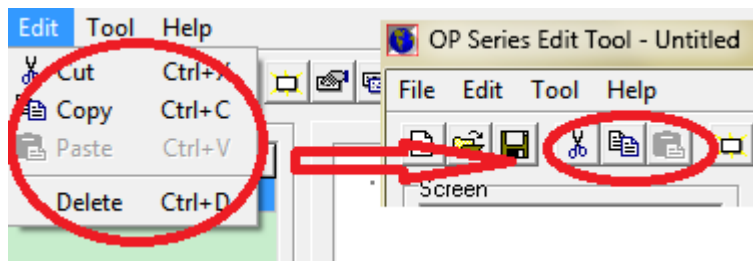
Download program from PC to OP panel. Click  for same function.

### 10. Exit

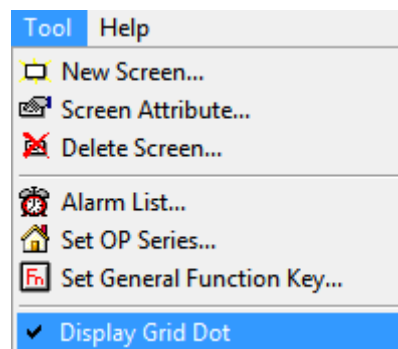
Exit OP20 software.

## 3-2. Edit

Cut, Copy, paste and delete are for text operation.



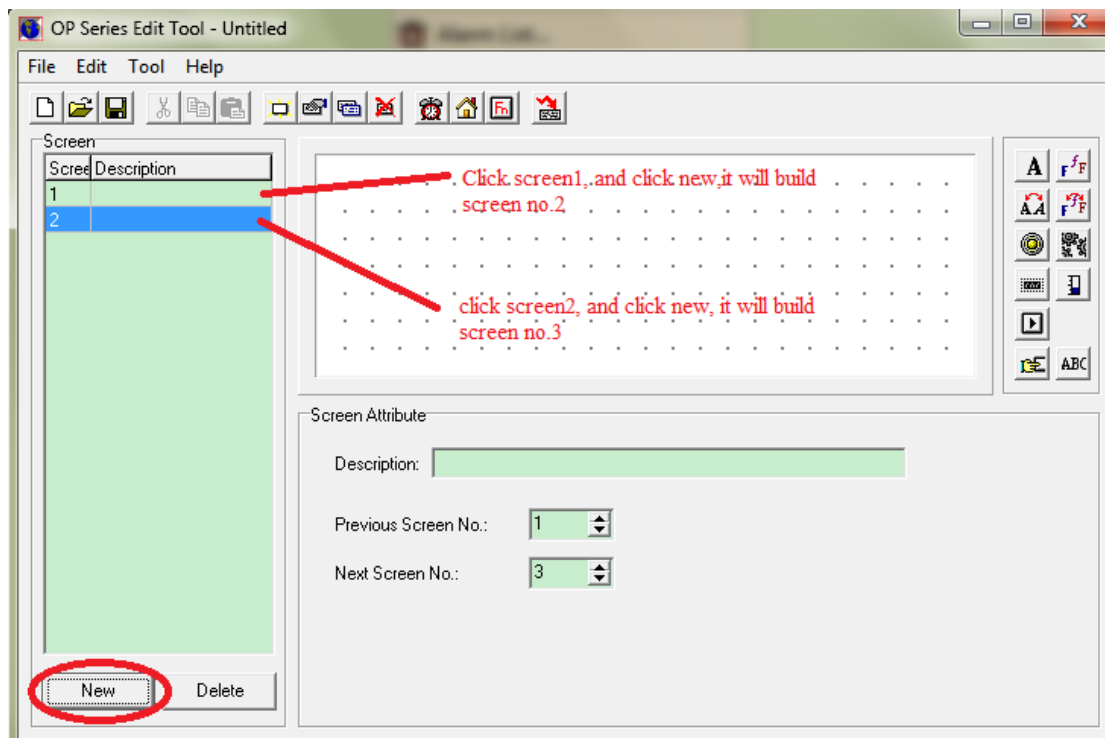
## 3-3. Tool



### 1. New screen...

Build a new screen.

Note: please see the follow picture, suppose there are two screens in the project. Click screen2 and new button, it will build a new screen3. But click screen1 and new button, it still builds screen2 and the former screen2 will be covered.



## 2. Screen attribute...

Add description for each screen.

Previous screen no: press [Λ] button, OP panel will jump to this screen.

Next screen no: press [V] button, OP panel will jump to this screen.


Press [ESC] [Λ] [V] button to switch the OP screen when it is running.

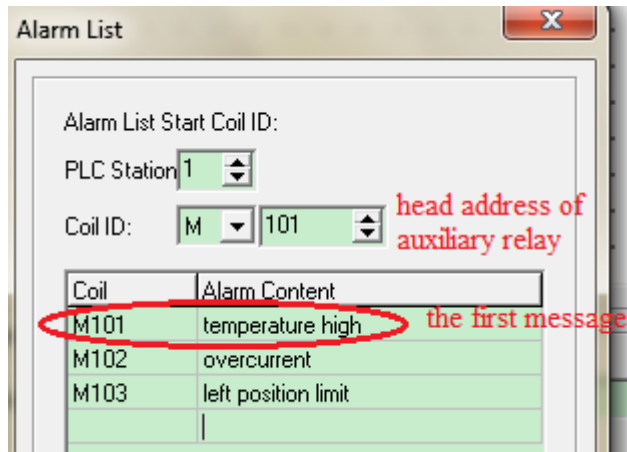
### Note:

- (1) If [Λ] [V] is set to functional button, they cannot be used to jump screen.
- (2) If the jump screen doesn't exist, it will jump to the next or previous screen.
- (3) If there is data setting button in the screen, [Λ] [V] will be used to jump screen after exiting data setting function.

## 3. Alarm list

Alarm list can show the alarm message of the machine. Each alarm message is related to an auxiliary relay. The relay address is continuous. The head address of the auxiliary relay can be set by user. OP panel will show the alarm message when the auxiliary relay is ON.

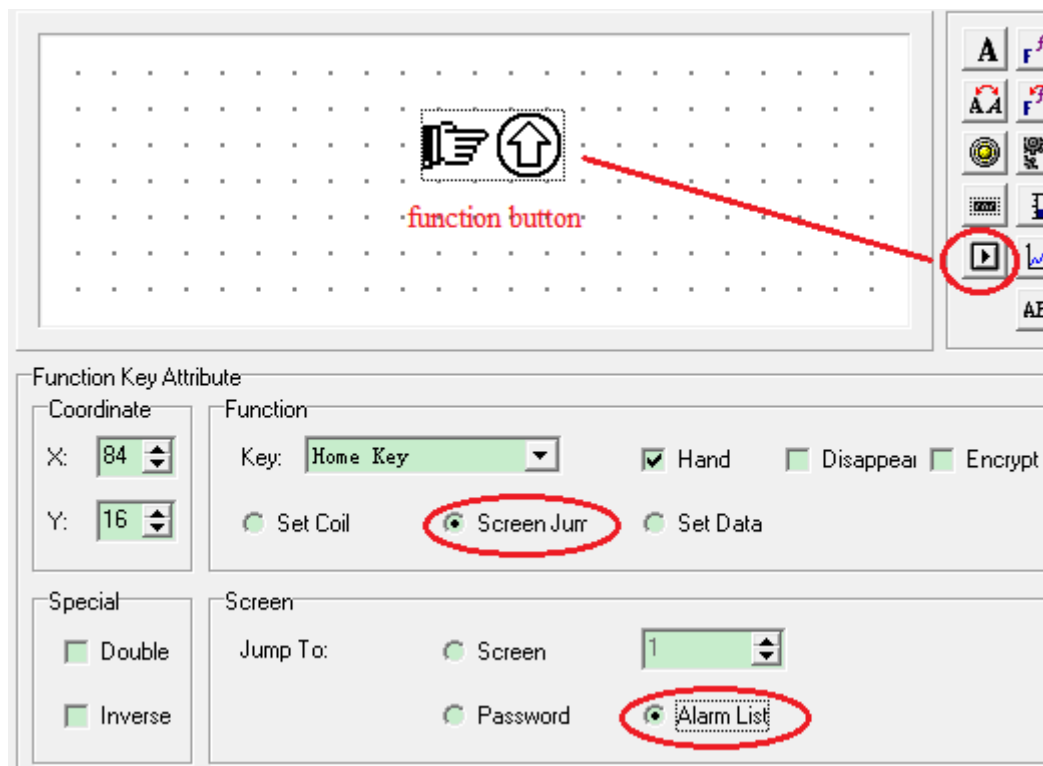
Click  button → input the first message → the coil ID will light → set the head address of the auxiliary relay



User can take some action to solve the alarm problem. Press [ESC] to return to monitor screen.

**Note:** for software version 8.0h and higher, please press ENT to return to main screen. Press ESC to return to the former screen.

If user wants to see the entire message in the alarm list, please put a function button on the screen, and set as the following picture. So you can press the function button and press UP DOWN button to check the alarm message.



#### 4. Set OP series

Click button or Tool/set OP series...

**Set OP Series**

**OP Series Parameter**

Master Screen: 1 Password: 0

Screen Save: After 3 minu Display Scree: 1

☒ Turn Off Back-Light

☐ Power Beep

☐ Exchange Word

**OP Series Control**

PLC Station: 1 Register ID: D 0

**Interactive Control**

☐ Auto Change Display Sc ( OP <- PLC )

Control Beeper


☐ Report Current Screen N ( OP -> PLC )

**Peripheral Control**

☐ Analog Input/Output ( OP <-> PLC )

Module Num: 1

☐ Use Date/Time Module ( OP -> PLC )

- Master screen: the screen after OP panel electrified. Please choose the main menu or most frequently used screen for master screen. Press ESC button to jump to master screen.
- Password: one project can have one password. For example, when choose encrypt function of register button , this button can be used after inputting the password. Password is also applied to function key, jump screen, coil settings and so on.
- Screen save: show certain screen or turn off the backlight if OP panel has no operation for long time. The default backlight time is 3 minutes.
- Power beep: choose this item to decrease the volume of beep.
- Exchange word: exchange the high byte and low byte of register. For example, Schneider PLC have to choose this item, otherwise, double-word displaying will be the messy code.
- Interactive control: generally, switch the screen by pressing the OP button. This item can switch the screen by PLC register. For example, D0=3, OP panel will jump to screen no.3. then D0 will be zero again. If  $D0 \geq 32768$ , beep will always tweet.
- Report current screen: save the current screen no. in PLC register.
- Peripheral control/use date time module: OP320 doesn't have this item. This item is to save the OP time in PLC register.

OP Series Control

PLC Station: 1

Register ID: D 3

Interactive Control

☒ Auto Change Display Screen is D3 (OP <- PLC)

☐ Control Beeper

☒ Report Current Screen No. is D4 (OP -> PLC)


Peripheral Control

☐ Analog Input/Output (OP <-> PLC)

Module Num: 1

☒ Use Date/Time Module is D5 (OP -> PLC)

For example, set register ID = D3. D5= Year and month, D6=date and hour, D7= minute and second.

Then use a function key to enter the RTC. Click , and set it as the following picture:

Function Key Attribute

Coordinate

X: 64

Y: 36

Function

Key: Left Key

☒ Hand ☐ Disappear ☐ Encrypt

☐ Set Coil ☒ Screen Jmr ☐ Set Data

Special

☐ Double ☐ Inverse

Screen


Jump To: ☐ Screen 1 ☐ Password ☐ Alarm List ☒ Date/Time

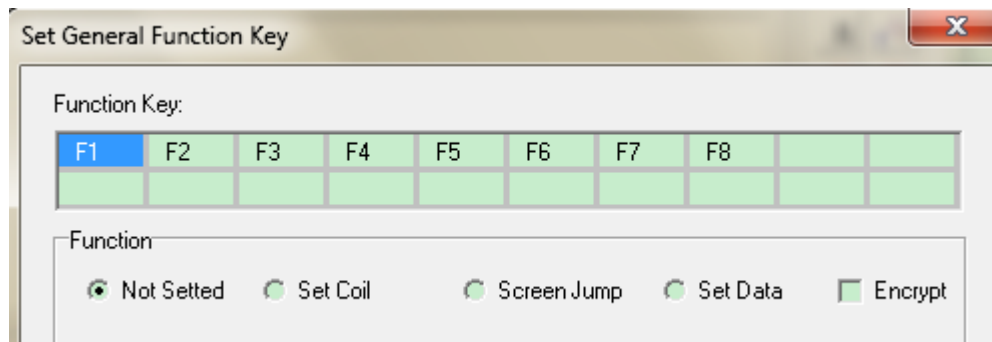
20FF FF FF  
FF FF FF

If OP shows this screen, it means this OP model doesn't have RTC module. Press SET to set the RTC in the sequence of year/month/date/hour/minute/second. Press ENT to confirm the settings. Please note that don't set the RTC by PLC register.

## 5. Set general function key

This key can be used for all the screens. Only OP330, MP330 and MP325-A has this key.

Click  it will show below window:

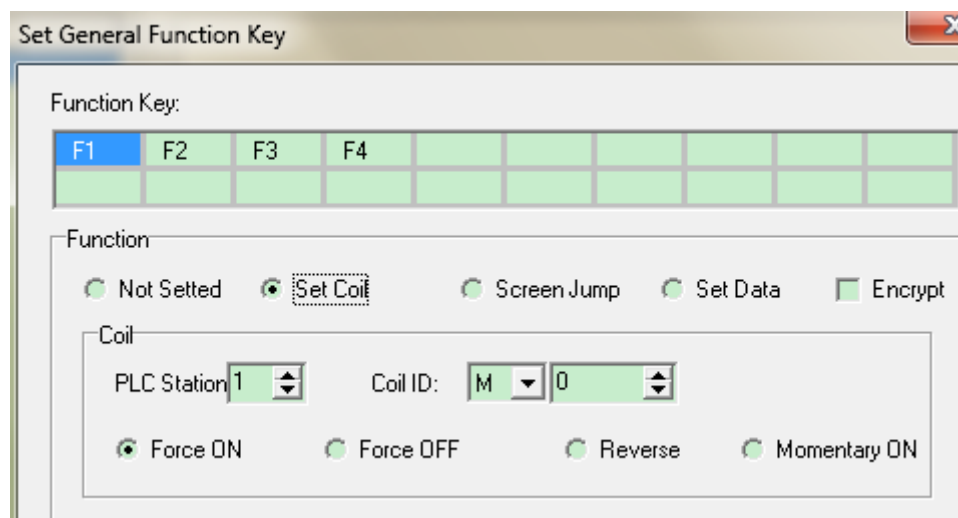


Function key includes eight keys (F1~F8). Each key has 4 functions(not setted/set coil/screen jump/set data) which can be used together with encrypt function.

If function key is displayed on the screen, it can realize these functions. If not, it is the same to normal keys (UP/DOWN/LEFT...).

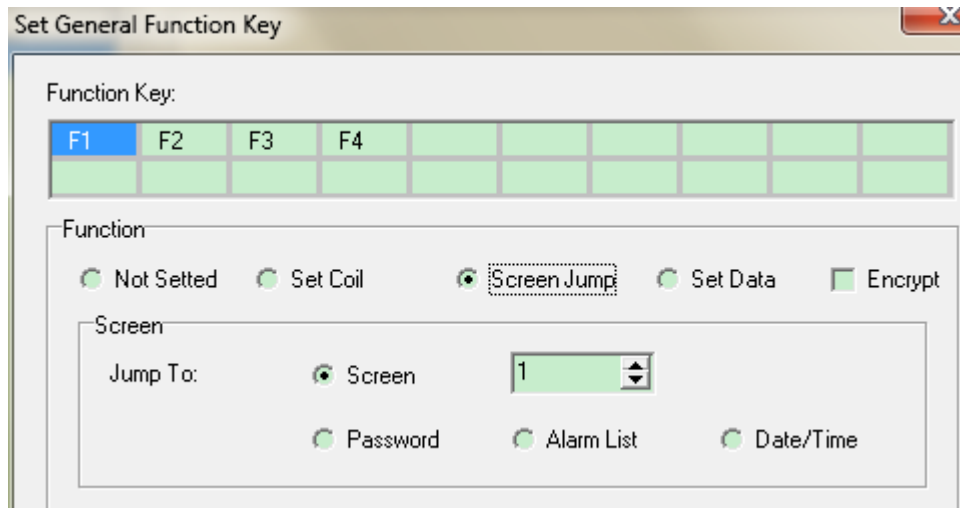
After setting the function key, it can be operated in every screen of the OP project.

### (1) Set coil



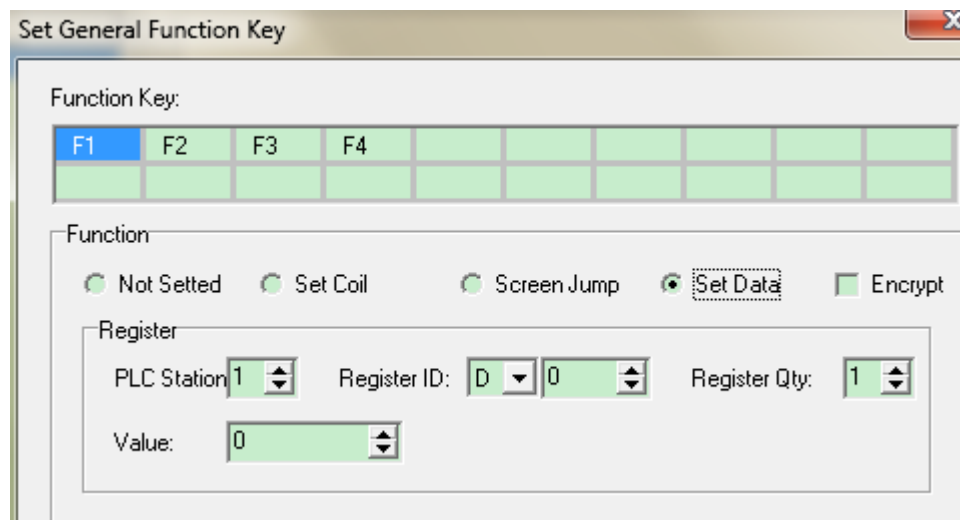
- Force ON Turn ON auxiliary relay after pressing the button
  - Force OFF Turn OFF auxiliary relay after pressing the button
  - Reverse Get the NOT of auxiliary relay after pressing the button
  - Momentary ON Turn ON auxiliary relay when pressing the button, turn OFF the auxiliary relay when releasing the button
- Encrypt: choose this item to protect the button. You can operate the button after inputting the password

### (2) Screen jump



- Screen Choose the screen no. to jump when pressing the button
  - Password Jump to the screen of password input when pressing the button
  - Alarm list Jump to the screen of alarm list when pressing the button
  - Date/time Jump to the screen of date/time when pressing the button
- Encrypt: choose this item to protect the button. You can operate the button after inputting the password.

### (3) Set data



Set D0 to the value when pressing the button.

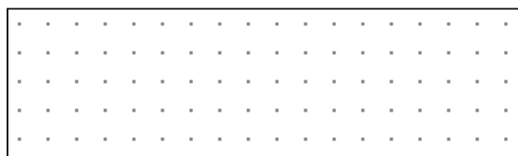
Encrypt: choose this item to protect the button. You can operate the button after inputting the password.

Click OK to confirm the settings for general function key. After downloading project to OP panel, press Fn to realize set function.

### 6. Display grid dot

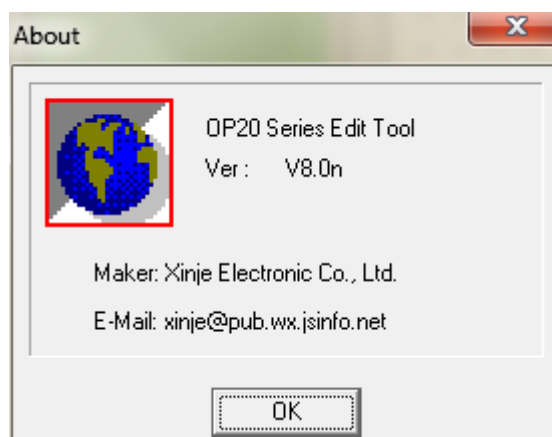
Display the grid dot in the screen if ticked this item. The OP panel will not display the dot whether tick this item. This item is only effective for the OP20 software.





### 3-4. Help

Check the OP20 software version in this item.

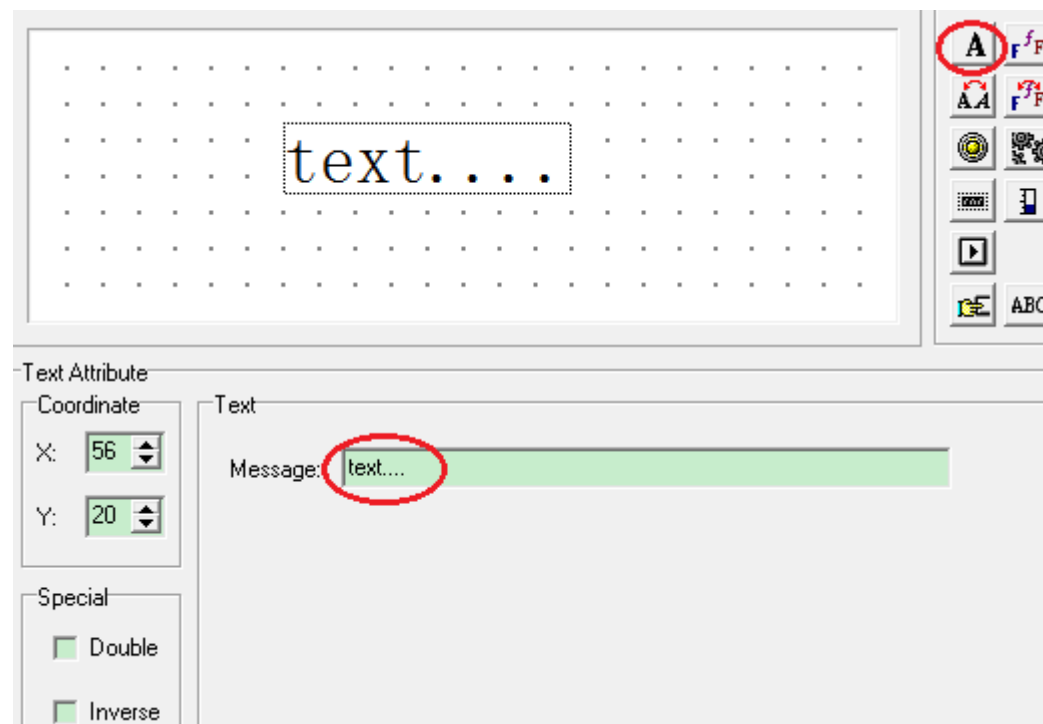


# 4 Part

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## 4-1. Text and true type text

Click **A** button, it will show a rectangle, put it in the suitable place on the screen. Input words in the message frame.



- Coordinate    Show the coordinate of the text. The original point is the top left corner.
- Special        Double: zoom in the text 2-time  
                    Inverse: exchange the color of text and background
- Text            Message: in the text, support copy, cut, delete



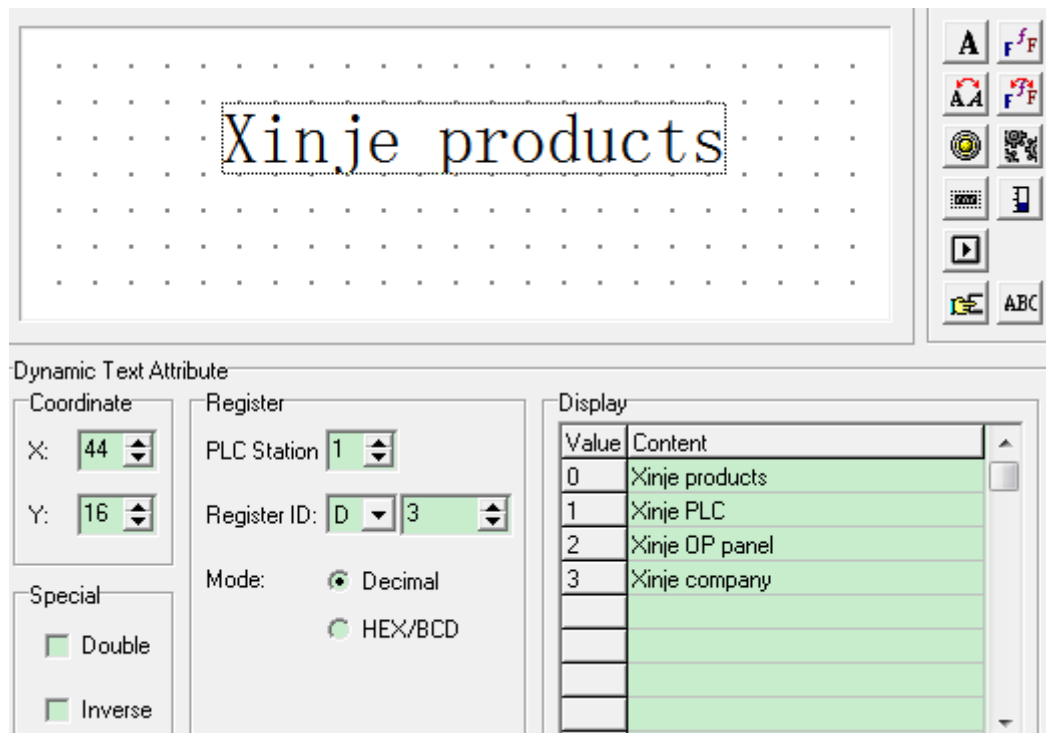
true type text: the text which can change the font.

## 4-2. Dynamic text and dynamic true type text




dynamic text can display different text according to register value. For example: D0=0, it

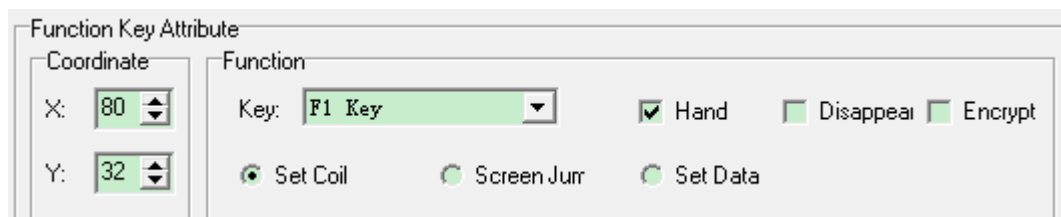
shows Xinje products; D0=1, it shows Xinje PLC; D0=2.....



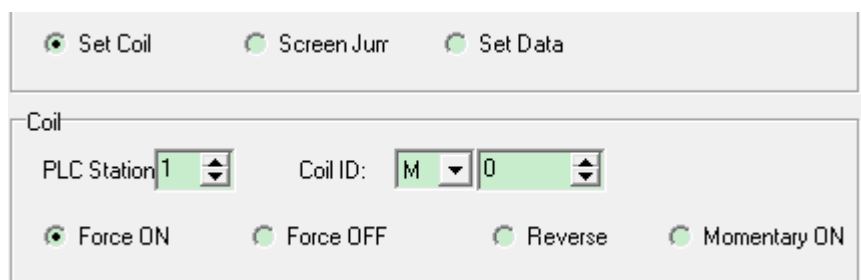
dynamic true type text: the dynamic text which can change the font.

### 4-3. Function key

Click  button to show the function key window:



<Function key>



<set coil>

<screen jump>

<set data>

<function key>

- Key Choose function key during the buttons
- Hand Add hand beside the key
- Disappear The function key will not display on the screen
- Encrypt The function key will be available after input the correct password

<set coil>

- Set coil Set the auxiliary relay
  - Force ON Set ON the auxiliary relay
  - Force OFF Set OFF the auxiliary relay
  - Reverse Set NOT the auxiliary relay
  - Momentary ON Set ON the auxiliary relay when pressing the button, set OFF it when releasing the button

<screen jump>

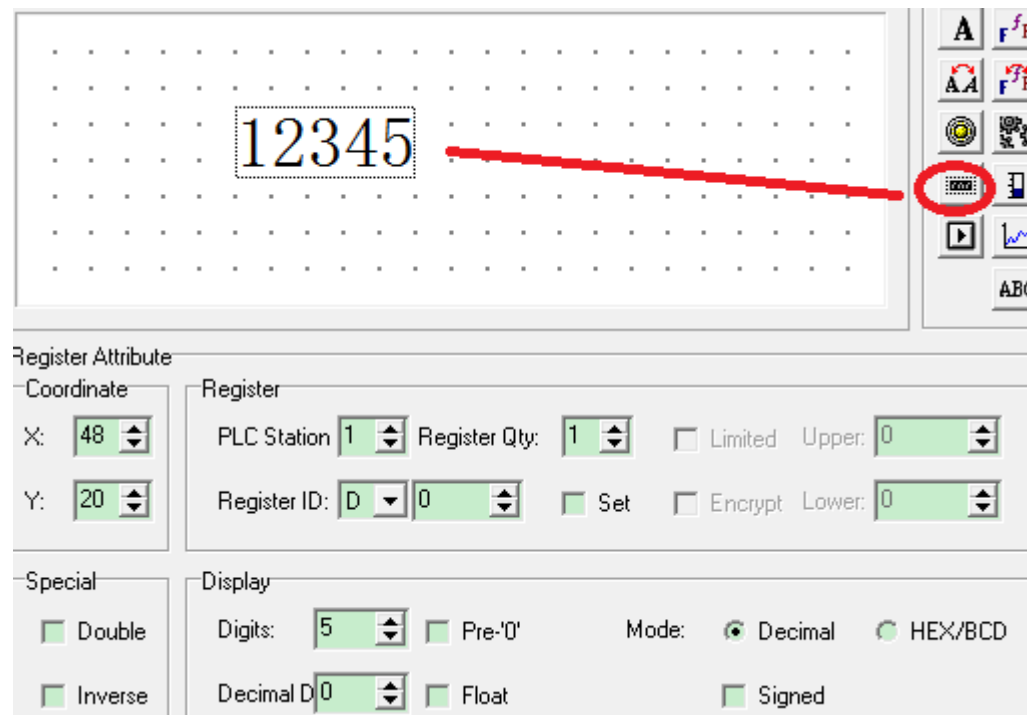
- Screen jump Jump to set screen
  - Screen The jump screen no.
  - Password Jump to the password input screen
  - Alarm list Jump to the alarm screen
  - Date/time Jump to RTC screen to set the date and time

<set data>

- Set data Set value for the register

#### 4-4. Display and set the data

Register button can display and set 5-bit data.

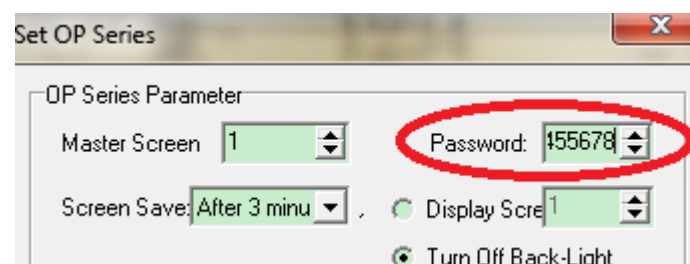


- Register ID                      PLC register address
- Register qty                    The register quantity to display. The range is 1~2.
- Set                                To set the value of register, it can set the data value and upper/lower limit.
- Limited (upper/lower)      Set the upper/lower limit of the value
- Encrypt                        Enable to set the value by inputting correct password (**see notes1**)
- Digits                            The digits of the value
- Decimal D                        The digits of decimal
- Mode                            decimal      Display the value in decimal (this mode is recommended for Mitsubishi and Omron PLC)
- Signed      Display the sign of the data (such as -10 or 10), only decimal mode support signed.
- HEX/BCD                        Display the data in hex

**Notes1:** How to use the encrypt function of register button?

Choose encrypt means user has to input password to operate the register button.

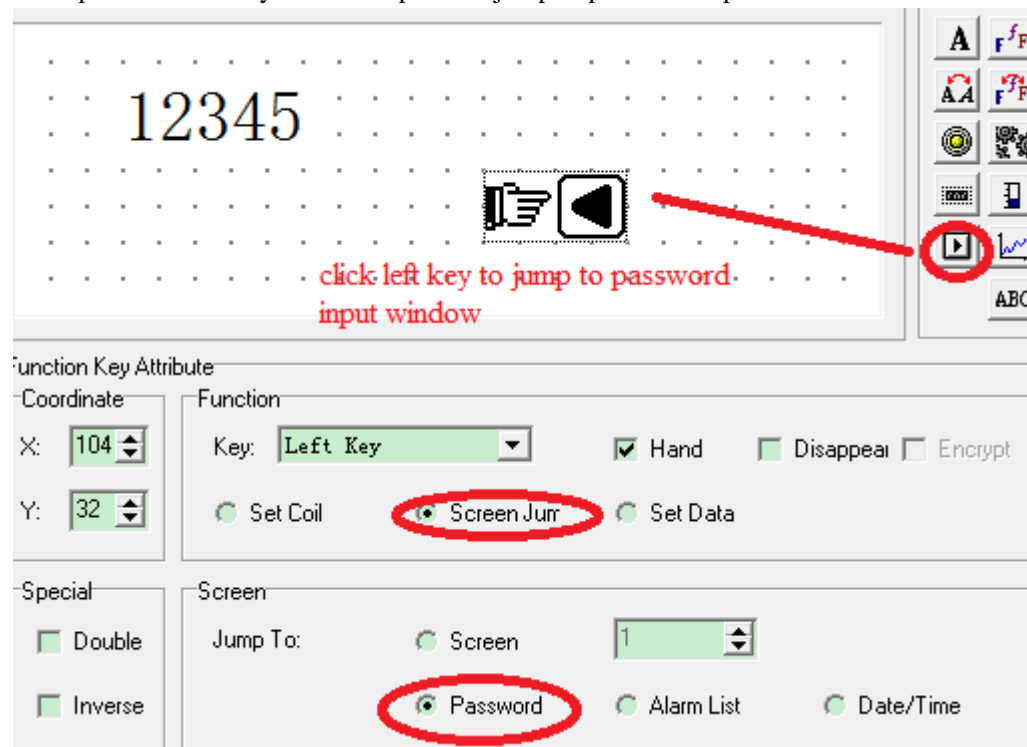
Click Tool/Set OP series:




Set the password as you need (no max limit for the password). This password is for all encrypt buttons. User has to input correct password to operate the encrypt buttons.

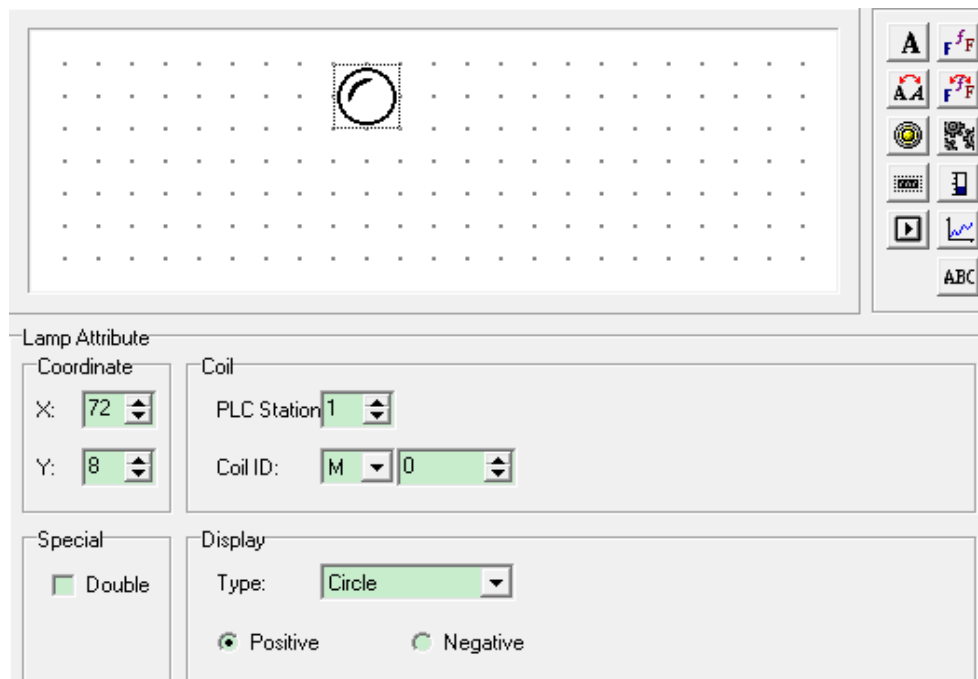
Please don't forget to set a jump screen button which can jump to password input window.

Example: click left key on the OP panel to jump to password input window:

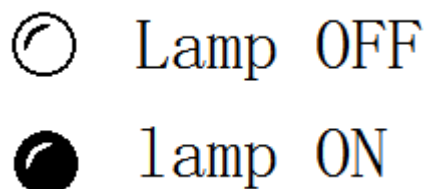


## 4-5. Lamp

 lamp button can display the coil status on the screen.



- PLC station    PLC station no. communicating with OP panel
- Coil ID        PLC auxiliary relay address
- Type            The appearance of lamp (circle or square)
- Positive        Lamp ON----coil ON, lamp OFF----coil OFF
- Negative        Lamp OFF----coil ON, lamp ON----coil OFF



Application: To control and show status of PLC coil M10.

Please see the settings:

F1 button is used to control the ON/OFF of M10.

Lamp is used to show the status of M10.

Function Key Attribute

Coordinate

X: 76

Y: 8

Function

Key: F1 Key

☒ Set Coil ☐ Screen Jurr ☐ Set Data

Special

☐ Double

☐ Inverse

Coil

PLC Station: 1

Coil ID: M 10

☒ Reverse ☐ Force ON ☐ Force OFF ☐ Momentary ON

Lamp Attribute

Coordinate

X: 56

Y: 8

Coil

PLC Station: 1

Coil ID: M 10

Display

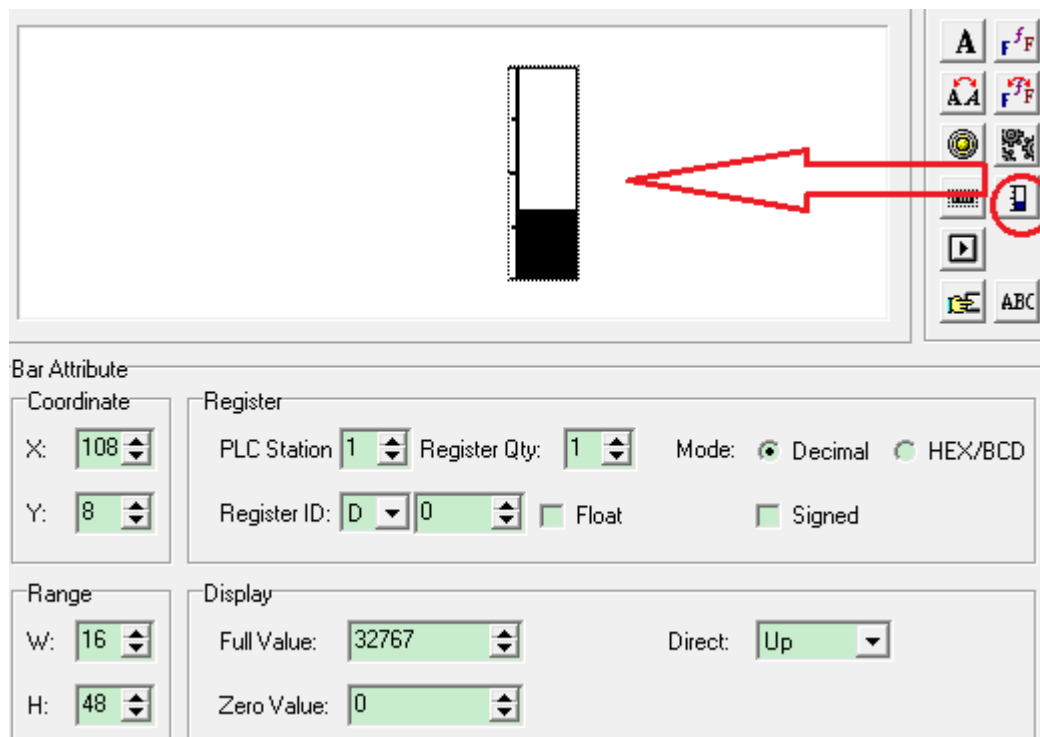
Type: Circle

☒ Positive ☐ Negative

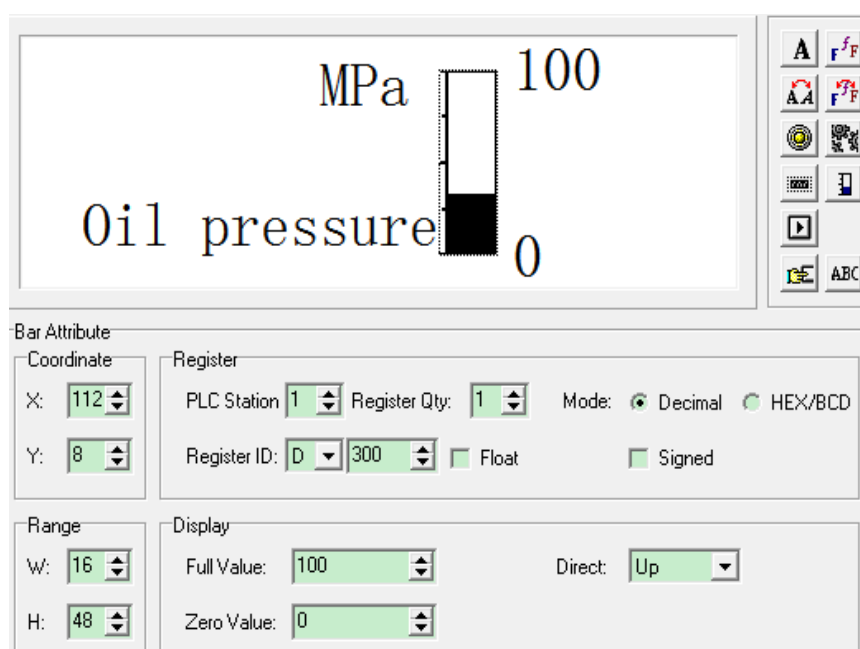


## 4-6. Bar

Bar is used to show the analog parameters, such as flow, pressure, level and so on. The width, height and direction can be set.



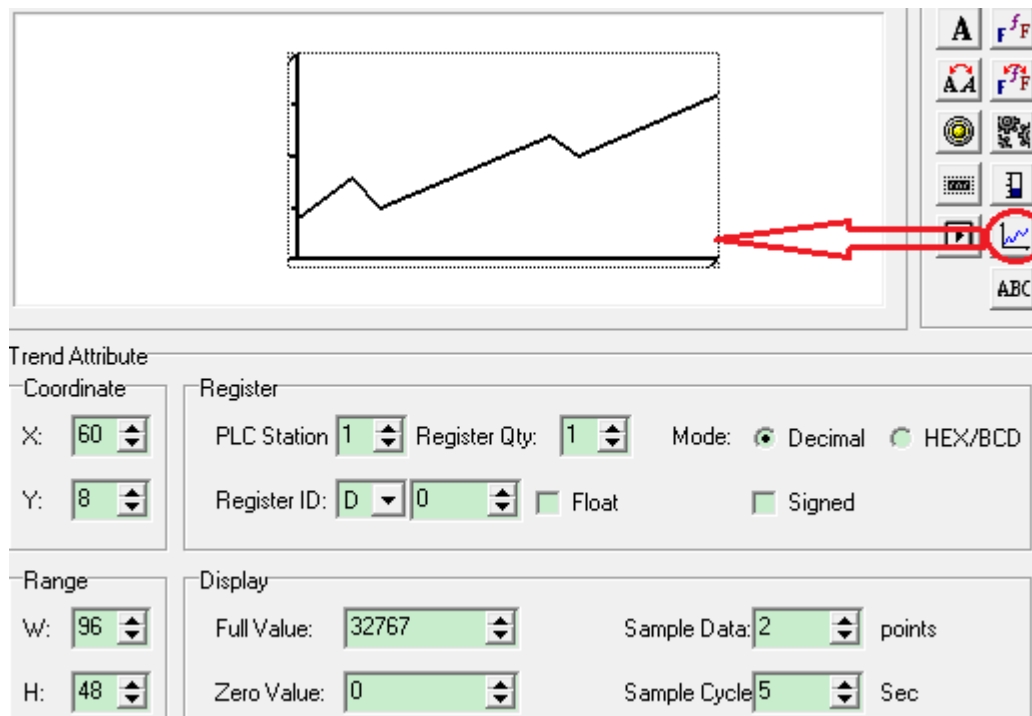
- Register ID PLC register address related to the bar
- Full value The register value related to the full scale value
- Zero value The register value related to the zero scale value
- Direct The display direction of bar
- Range W: width of the bar H: height of the bar



This application will monitor the value of register D300. For example: when D300=100, the bar shows the full scale, D300=50, the bar shows the half scale.

#### 4-7. Trend map


Trend map can show the changing trend of data.



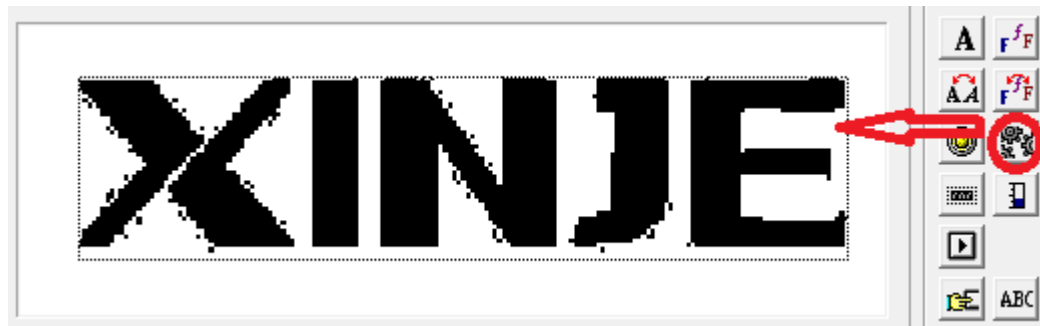
- Register ID                      The PLC register related to the trend
- Full value                        The register value related to the full scale value
- Zero value                        The register value related to the zero scale value
- Sample data                      The sample points of the trend.
- Sample cycle                    The time between two sample points
- Range                              The width and height of the trend

**Note:** one trend only can show one curve.

#### 4-8. Picture

 picture button can show the picture of bmp format in the OP project.

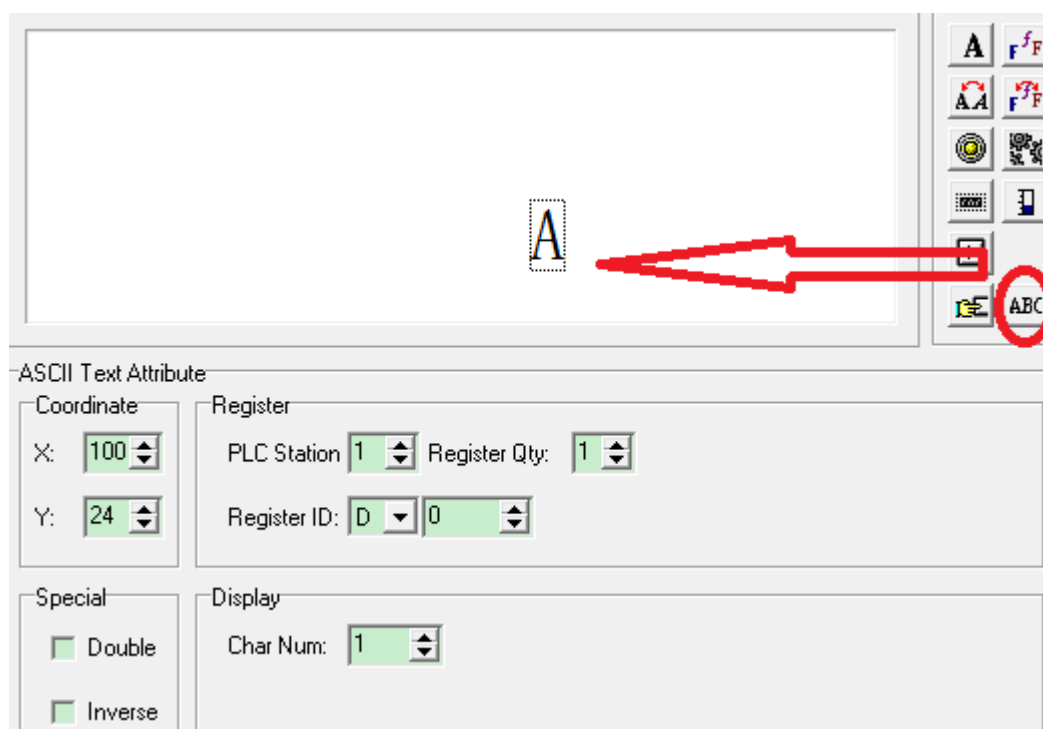
**Note:** the max pixel of the picture is 192\*64. The part which exceeds the range will be cut.



#### 4-9. String

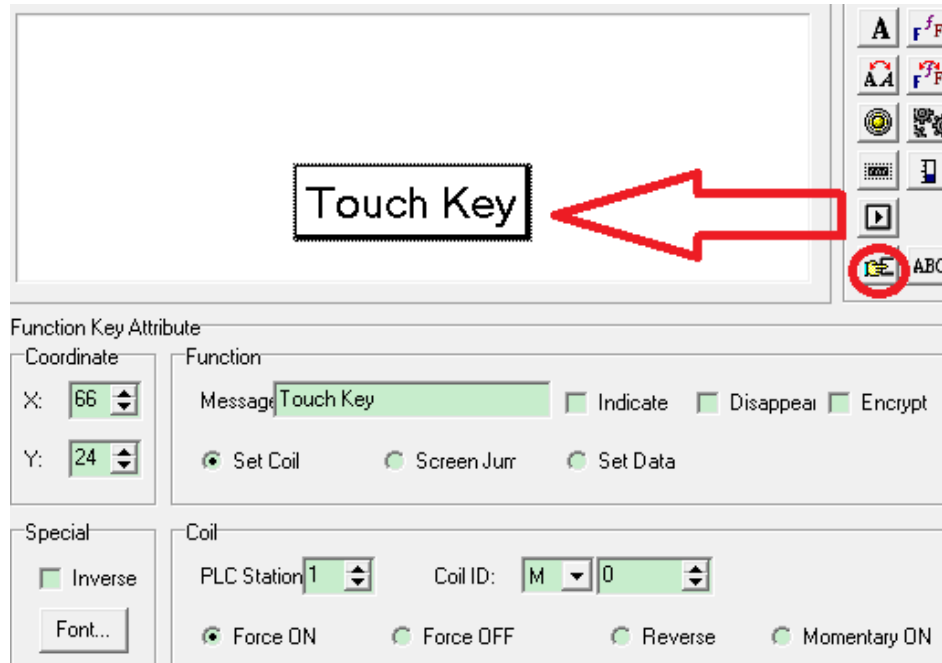
String button can show the register value in character.

**Note:** one register can show two characters. The ASCII of one character is a 2-bit hex number. for example: D0=4142 (hex), it will show AB.



#### 4-10. Touch key


This key is only useful for MP series products. The function of touch key is the same to function key. MP series has touch area. This key can be operated in touch area.

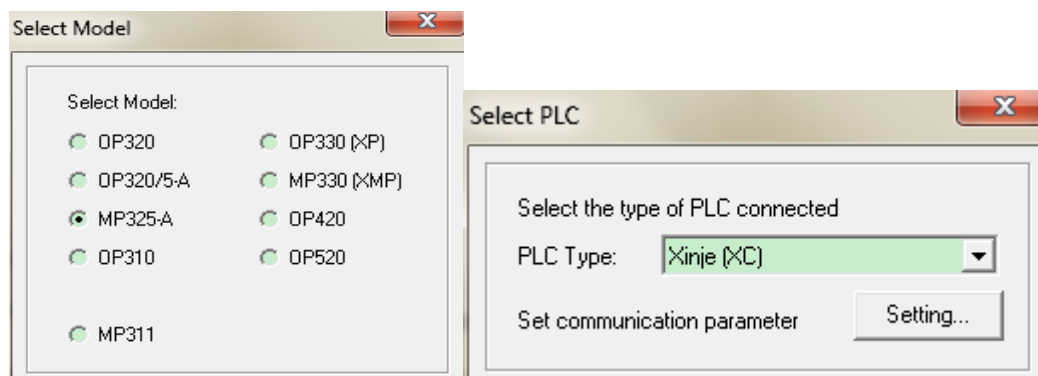


# 5 Make a project

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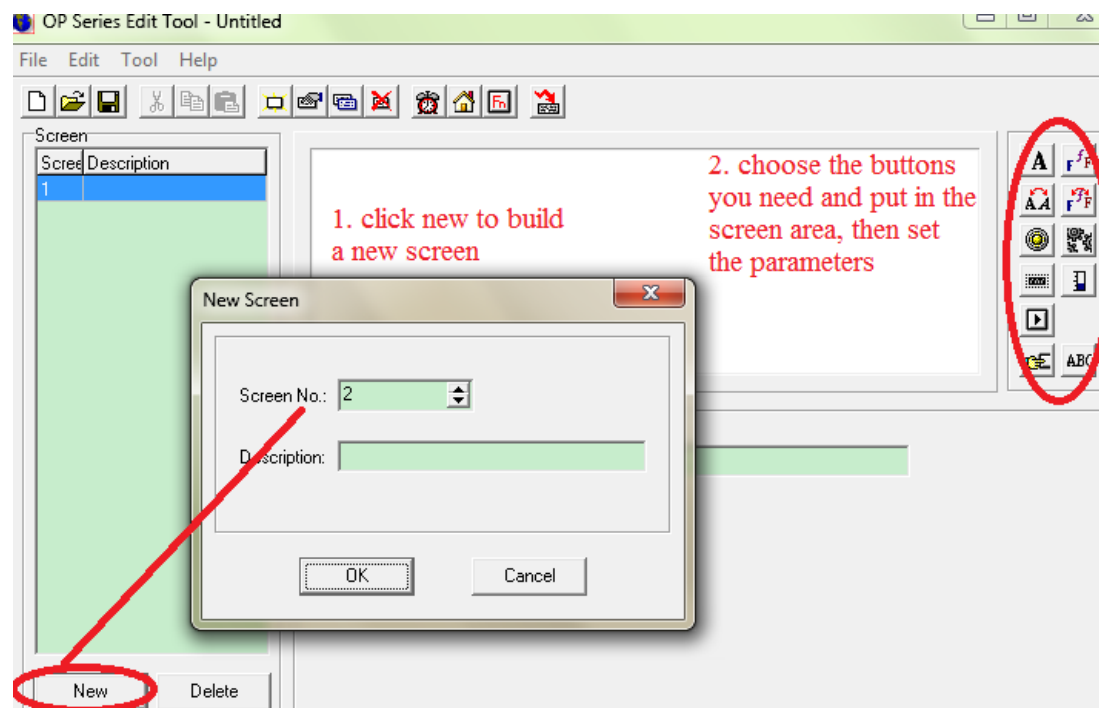
## 5-1. Make a new project

1. Click  to build a new project.
2. Choose the OP model and PLC model:





3. Click OK to confirm the settings.

## 5-2. Make a screen



### 5-3. Download the project

First make sure the project has been saved in the PC. Click  to save the project.

Then connect OP panel and PC serial port with OP cable. Turn on the +24V DC power supply of OP panel. Click  to start download. At last it will show the message of “download succeed”.

#### Note:

1. Do not cut the power supply during downloading. Otherwise OP will not start normally next time.
2. If the software show the message of “timeout, please check the cable”. Please confirm:
  - (a) The software version is compatible with the OP hardware version (see the label at the back of OP product).

OP hardware version	OP software version
V3.6	V3.6
V4.0~V7.0(not include V7.0)	V6.5
V7.0~V8.0 (not include V8.0)	V6.5/V7.0/V8.0 and higher version
≥V8.0	≥V8.0

- (b) Check the port of OP and PLC and cable.
3. OP software cannot upload the project from OP panel to the PC. Please save the project in your PC before downloading.

Next is to connect OP panel with the PLC. Please turn off all the power supply for OP and PLC. Connect them with PLC cable. Then turn ON the power.

If the communication is normal, it will not show any message. If OP shows the message of “communicating...”, please check the reason as the following items.

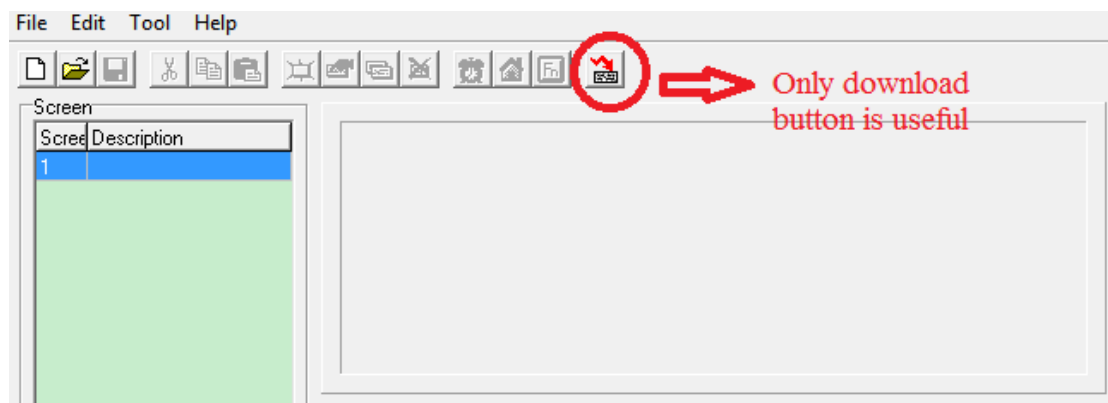
1. PLC model is correct
2. The cable is good
3. The port of PLC and OP is good
4. Contact us for help

### 5-5. Project protection

If the user doesn't want other person to see the project contents, please use this function.

Click File/outport data..., save the project in odp format. Now the file.odp is protected.

Click File/import data.... to open the odp format file. All the screens and buttons are not applicable except download button. That mean you only can download the file.odp to OP panel.



# 6 Q&A

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## 1. How does PLC communicate with OP panel?

Please read chapter from 5-1 to 5-4.

## 2. How to change the screen?

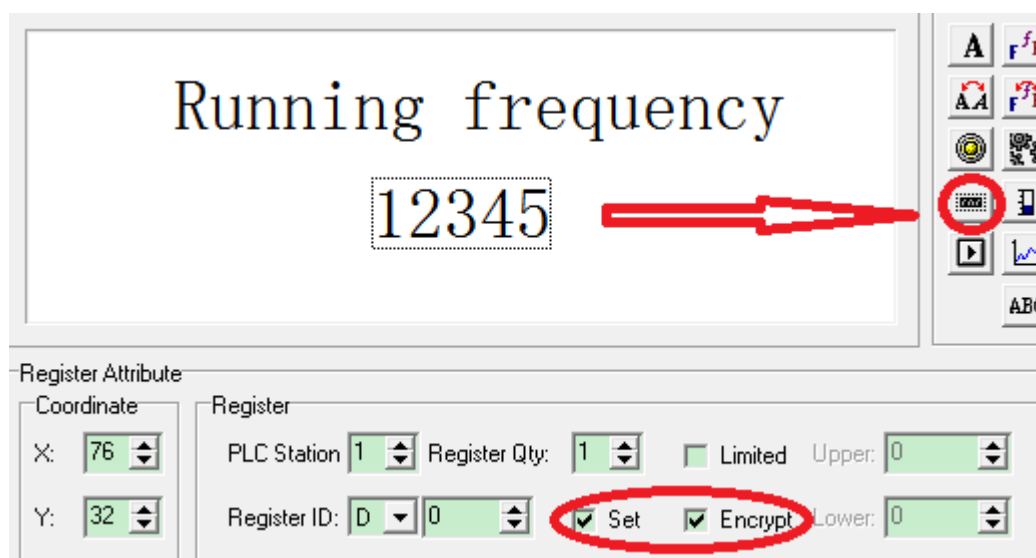
Press [Λ] or [V] to change the screen. Function key also can change the screen, please read chapter 4-3.

## 3. How to use the password?

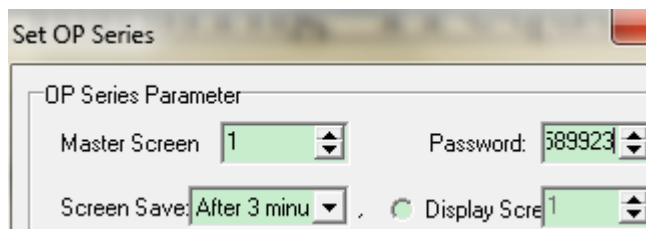
For some parameters or screen, user doesn't want other person to operate. User can set password for these buttons or screens.

Example: set password for the running frequency

Choose encrypt item for register button:

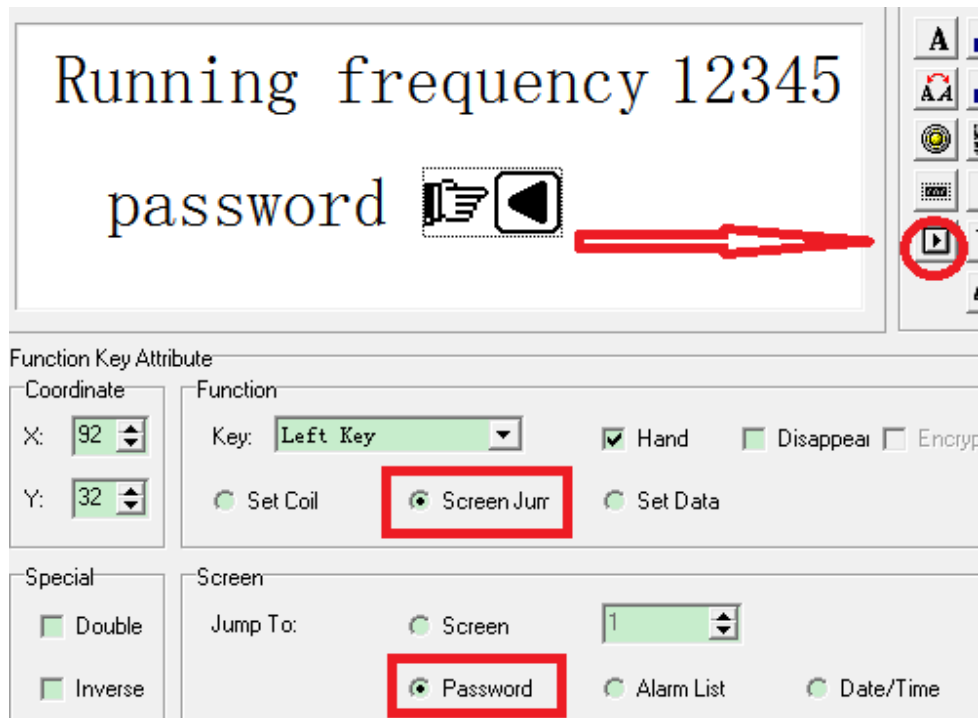


Click Tool/set OP series..., set the password:



Set a jump screen button, to go to password input window:

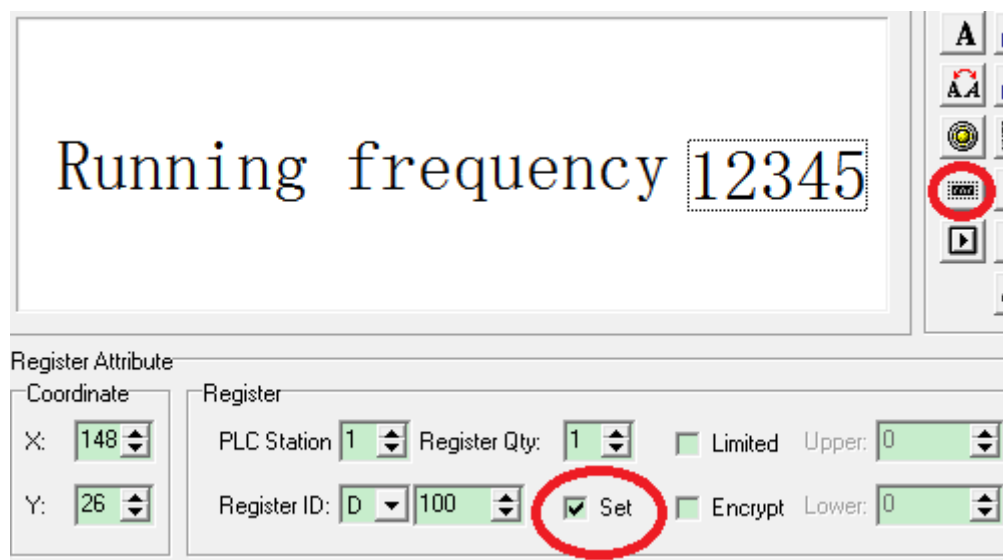




When user press SET button on the OP panel, the register cannot be operated. User has to press left key to enter password window.

After inputting the correct password, the register can be operated again.

#### 4. How to set the value?



In OP20 software:

Choose “set” item of register button. And set the register address (register ID).

OP panel:

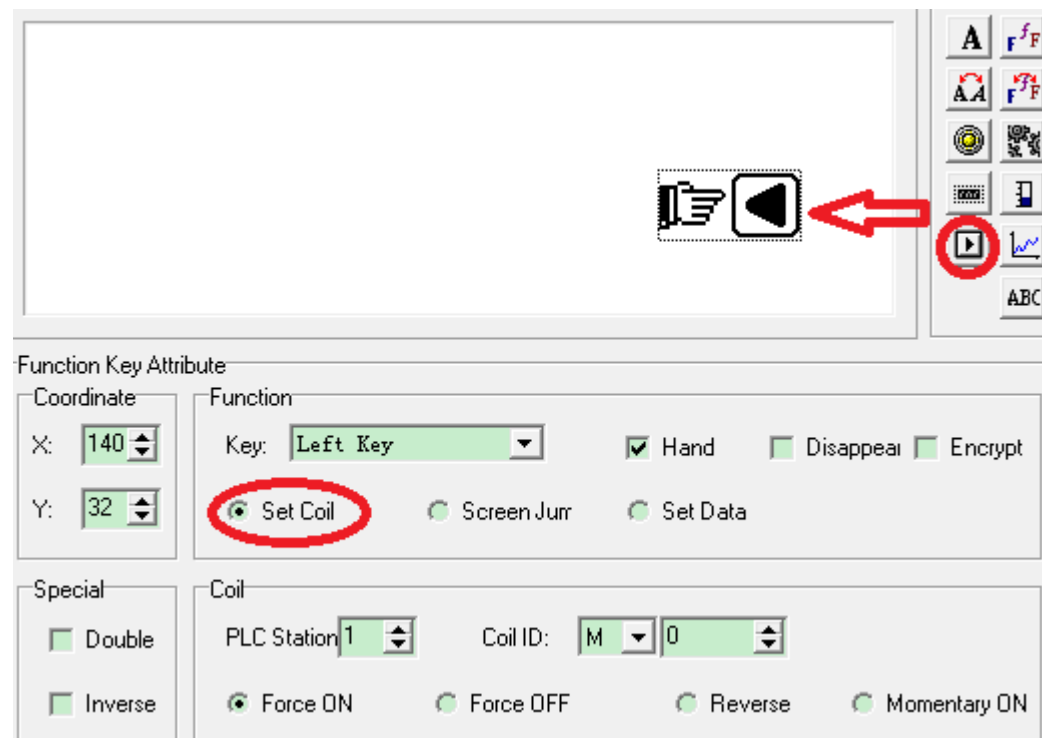
User can press SET button on the OP panel to set the register value. Press UP/DOWN button to increase or decrease the value. Press left/right button to change the set bit of register. Press ENT button to confirm the settings.

## 5. How to set the auxiliary relay?

Please refer to chapter 4-3 function key (set coil).

In OP20 software:

Choose set coil item of function key, set the coil address (coil ID) and the coil action (force ON/force off/reverse/momentary on).



Force ON: set ON the auxiliary relay

Force OFF: set OFF the auxiliary relay

Reverse: if coil is ON, set to OFF; if coil is OFF, set to ON

Momentary ON: set ON the auxiliary relay when pressing the button, set OFF it when releasing the button

OP panel:

Press left key(for example) on OP panel to control the auxiliary relay M0.

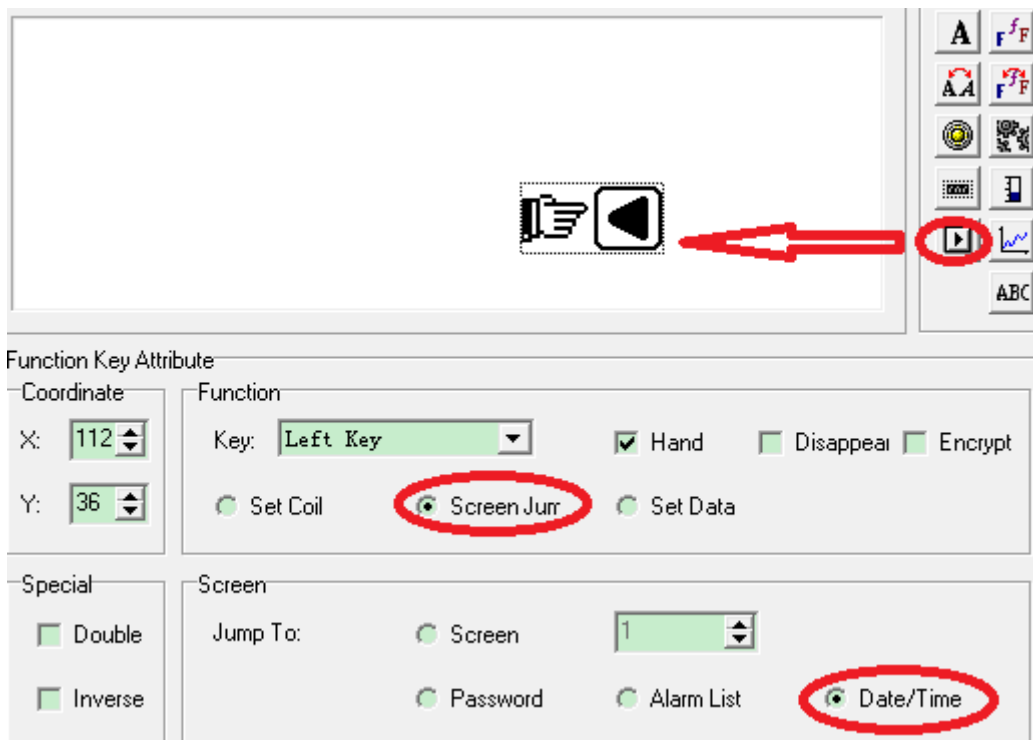
## 6. How to set the RTC of OP panel?

Set the function key in OP20 software:

Choose screen jump and date/time item.

OP panel:

Press left key (for example) to jump to RTC screen. Then user can set the date and time on that screen.





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